



HOLEX Pro Tap machine tap HSS-E, TiN, M: M30



Order data

Order number	132680 M30
GTIN	4062406373931
Item class	12I

Description

Version:

With spiral point.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3.5 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 22 mm

Shank square \square : 18 mm

Tapping hole \varnothing : 26.5 mm

Technical description

Thread type	M
Shank square \square	18 mm
Thread \varnothing	30 mm
Overall length L	180 mm
Number of clamping slots	4
Thread depth	90 mm

Number of cutting edges Z	4
Tool material	HSS E
Tolerance class	ISO 2 6H
Standard	DIN 376
Shank $\varnothing D_s$	22 mm
Thread size	M30
Tapping hole \varnothing	26.5 mm
Thread pitch	3.5 mm
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P

Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		